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### CLAIMS

1 - Process for producing an activated  $\text{AlF}_3$  based catalyst, wherein a crude  $\text{AlF}_3$  is treated for more than 5 hours with a gas stream at a temperature from  $300^\circ\text{C}$  to  $450^\circ\text{C}$ .

5        2 - Process according to claim 1, wherein the temperature is from  $350^\circ\text{C}$  to  $400^\circ\text{C}$ .

3 - Process according to claim 1 or 2, wherein the crude  $\text{AlF}_3$  is treated with the gas stream for from 6 to 50 hours.

10       4 - Process according to any one of claims 1 to 3, wherein the crude  $\text{AlF}_3$  contains at least 95 wt.% of stoichiometric  $\text{AlF}_3$ .

5 - Process according to any one of claims 1 to 4, wherein the crude  $\text{AlF}_3$  has a B.E.T surface of at least  $25 \text{ m}^2/\text{g}$ .

15       6 - Process according to any one of claims 1 to 5, wherein the gas stream contains at least one of air, hydrogen fluoride, halogenated hydrocarbon or inert gas.

7 - Process according to any one of claims 1 to 6, wherein the treatment with the gas stream comprises at least 2 treatment steps with different gases.

20       8 - Process according to claim 7, wherein the treatment with the gas stream comprises  
(a) a treatment with an inert gas stream for at least 4 hours  
(b) optionally, a treatment with an anhydrous hydrogen fluoride stream  
(c) a treatment with a hydrochlorofluorocarbon-containing stream for more than 1 hour.

25       9 - Process according to claim 7, wherein the treatment with the gas stream comprises  
(a) a treatment with an air stream for at least 2 hours  
(b) a treatment with an anhydrous hydrogen fluoride stream for at least 4 hours.

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10 - Activated  $\text{AlF}_3$  catalyst, obtainable according to the process of any one of claims 1 to 9.

11 - Process for the isomerisation of a hydrochlorofluorocarbon, wherein the hydrochlorofluorocarbon is contacted with the catalyst according to claim 10.

5        12 - Process according to claim 11 wherein the hydrochlorofluorocarbon is in the vapor state.

13 - Process according to claim 11 or 12, wherein the hydrochlorofluorocarbon comprises a mixture of 1,1,1-trifluoro-2,2-dichloroethane and 1,1,2-trifluoro-1,2-dichloroethane.

10        14 - Process according to claim 13 wherein the isomerisation is carried out at a temperature of 180 to 220°C.

15 - Method for the isomerisation of 1,1,2-trifluoro-1,2-dichloroethane wherein the 1,1,2-trifluoro-1,2-dichloroethane, preferably in the vapor state, is contacted with an isomerisation catalyst under a pressure of from 2 to 5 bar.